

NEW FROM  
**TEXCHEM**



**GSG is excited to announce  
its latest addition to the  
TexChem product line:  
Pallet Adhesive!**

TexChem Pallet Adhesive is an eco-friendly water-based adhesive designed for adhering textiles to pallets in the screen printing process. This pressure-sensitive adhesive does not leave residue on the garment. TexChem is a heat resistant pallet adhesive that can be used with or without flash curing.

For more information or to order now,  
visit **GoGSG.com**.



**PALLET ADHESIVE:** Water-based print table adhesive.

## PROPERTIES

Appearance	White liquid, dries clear
Solids	58.5 – 62% by wt.
Viscosity	1,100 cps (3/50/77)
Shelf Life	1 year min. at room temp.
pH	4 – 5
Wt. per gallon	8.62 lbs.
VOC content	< 0.50%
Freeze/Thaw Stable	

## APPLICATIONS

Screen Printing	Holds garment down during printing
Embroidery	Keeps backer in place while stitching

## INSTRUCTIONS

**Apply:** TexChem Pallet Adhesive can be applied to pallet manually with a card, paintbrush, or spray bottle. We recommend air assisted spray units for fine, even coatings. We suggest applying pallet tape to a clean surface – this avoids scrubbing TexChem Pallet Adhesive from the pallet. Only a thin layer is needed for t-shirt printing; however, a thicker layer may be needed for fleece, sweatshirts, towels, or other high lint materials.

**Dry:** TexChem Pallet Adhesive can be air-dried; however, 20 seconds under a flash unit will accelerate drying. A heavier coat of adhesive increases tack strength and dry times. TexChem Pallet Adhesive will turn clear when dry.

**Retack:** When lint build-up diminishes tack, a damp sponge can be used to knock off lint and re-tackify the adhesive, or reapply and allow TexChem Pallet Adhesive to dry. Adhesive may transfer to garment if it is not dry or bonded to pallet. Retacking may not be necessary until 200 to 400 impressions.

**Clean up:** Pallets, equipment, and floors can be cleaned with hot water mixed with TexChem Degreaser. Pallet paper eliminates pallet cleaning. Acetone may be used on stubborn areas.

## PERFORMANCE PROPERTIES

- Retains tack for 200 shirts or more
- Eliminates overspray onto floor, equipment and air
- Water-based, therefore more environmentally friendly
- Non-flammable
- Ideal tack strength to hold substrate in registration
- Will not transfer onto textile garment
- One gallon replaces 4 to 5 cases of aerosol containers
- Freeze/Thaw Stable

## STANDARD SIZES

- 1 gallon, TEXCHEM2PA-01
- 5 gallon, TEXCHEM2PA-05

### Supplier

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