

Pre-Cut Letters & Numbers 1-Color Application Instructions

Follow these Pre-Cut Letters & Numbers 1-Color Application Instructions to quickly and easily personalize team uniforms, fan wear, hats, bags, and more with Stahls' **pre-cut heat transfer letters and numbers**.

Recommended Accessories: Cover Sheet, Layout Board, Pre-Mask Tape

TIP: Use a **Heat Printing Pillow** or **Print Perfect Pad** for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.

Material	Temperature	Pressure	Time	Peel	Notes
Acrylic Felt	330°F/165°C	Firm #8 on Hotronix	20 seconds	N/A	
Fashion-FILM™	320°F/160°C	Medium #5 on Hotronix	15 seconds	Hot	Remove the clear liner before heat applying Remove the carrier after heat applying
Glitter Flake™	320°F/160°C	Firm #7 on Hotronix	10-15 seconds	Hot	Remove the clear carrier after application
GORILLA-GRIP® II	320°F/160°C	Light #2 on Hotronix	2 seconds peel carrier 10 seconds	Cold	Remove the pink liner before heat applying Remove the carrier after heat applying
Hologram	320°F/160°C	Firm #7 on Hotronix	10-15 seconds	Cold	Remove the clear carrier after heat applying
Poly-TWILL™	330°F/165°C	Medium #5 on Hotronix	8-10 seconds	N/A	Must be sewn to prevent fraying
Premium Plus™	280-330°F/ 138-166°C	Medium #6 on Hotronix	8-12 seconds	Warm or Cold	Remove the clear carrier after heat applying
SportFILM Lite™	320°F/160°C	Medium #6 on Hotronix	15 seconds	Warm	Remove the clear carrier after heat applying
Super Film	320°F/160°C	Medium #6 on Hotronix	10 seconds	Cold	Remove the clear carrier after heat applying
Thermo-FILM®	330°F/165°C	Medium #5 on Hotronix	6-8 seconds	N/A	May have a clear carrier, peel Hot after heat applying
Thermo-FLOCK®	330°F/165°C	Medium #5 on Hotronix	8 seconds	N/A	May have a clear carrier, peel Cold after heat applying
Thermo-GRIP®	330°F/165°C	Medium #5 on Hotronix	6-8 seconds	N/A	May have a clear carrier, peel Warm after heat applying
Vinyl	350°F/177°C	Medium #5 on Hotronix	3-5 seconds peel paper 15 seconds	Warm	Remove the paper carrier between heat applications
Wool Felt	330°F/165°C	Firm #8 on Hotronix	20 seconds	N/A	

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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