SAFETY DATA SHEET

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May-31-2015	May-31-2015	1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product code ADE80

Product name Process Yellow

Product category ADE Series Epoxy Screen Ink

Other means of identification

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Printing operations

Details of the supplier of the safety data sheet

UNITED STATES
Nazdar Company
8501 Hedge Lane Terrace
Shawnee, KS 66227
Tel: 1-913-422-1888
Tel: 1-800-677-4657
Fax: 1-913-422-2294
www.nazdar.com

UNITED KINGDOM
Nazdar Limited
Barton Road
Heaton Mersey
Stockport, England SK4 3EG
Tel: +44 161 442 2111

Emergency telephone number

USA: Chemtrec: 1-800-424-9300
Outside USA: Chemtrec: 1-703-527-3887
24 Hour Emergency Phone Number

2. HAZARDS IDENTIFICATION

Classification

Serious eye damage/eye irritation	Category 2 - (H319)
Flammable liquids	Category 3 - (H226)

Label elements

Signal Word
Warning

Hazard Statements
H319 - Causes serious eye irritation
H226 - Flammable liquid and vapor
EUH208 - May produce an allergic reaction

Precautionary Statements
P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking

Hazards not otherwise classified (HNOC)

May be harmful if swallowed.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Component	CAS-No	Weight %	Trade Secret	Note
Dipropylene Glycol Monomethyl Ether	34590-94-8	10 - 30	*	
Diacetone alcohol	123-42-2	5 - 10	*	
Propylene glycol monomethyl ether	107-98-2	5 - 10	*	
2-Butoxyethanol	111-76-2	1 - 5	*	

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General Advice Show this safety data sheet to the doctor in attendance.

Eye Contact Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Get medical attention if irritation develops and persists.

Skin Contact Wash off immediately with soap and plenty of water for at least 15 minutes. Remove contaminated clothing. If irritation (redness, rash, blistering) develops, get medical attention.

Inhalation Remove person to fresh air and keep comfortable for breathing. If breathing is irregular or stopped, administer artificial respiration. Get medical attention immediately.

Ingestion DO NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately.

Most important symptoms and effects, both acute and delayed

None under normal use conditions.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Foam. Carbon dioxide (CO2). Dry chemical. Water spray. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media

No information available.

Specific Hazards Arising from the Chemical

Thermal decomposition can lead to release of irritating gases and vapors. May emit toxic fumes under fire conditions.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool containers / tanks with water spray. Sealed containers may rupture when heated.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Remove all sources of ignition. Ventilate the area. Avoid contact with eyes, skin and

clothing. Avoid breathing dust or vapor. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Environmental precautions

Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. Keep out of drains, sewers, ditches and waterways. Local authorities should be advised if significant spillages cannot be contained.

Methods and material for containment and cleaning up

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Use clean non-sparking tools to collect absorbed material.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Use personal protective equipment as required. Do not eat, drink or smoke when using this product. Ensure adequate ventilation.

Conditions for safe storage, including any incompatibilities

Storage Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition. Keep container closed when not in use. Keep out of the reach of children.

Incompatible Products Strong acids. Strong bases. Strong oxidizing agents. Reducing agent.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits

Component	ACGIH TLV
Dipropylene Glycol Monomethyl Ether 34590-94-8	TWA: 100 ppm STEL: 150 ppm Skin
Diacetone alcohol 123-42-2	TWA: 50 ppm
Propylene glycol monomethyl ether 107-98-2	TWA: 100 ppm STEL: 150 ppm
2-Butoxyethanol 111-76-2	TWA: 20 ppm

Component	OSHA PEL
Dipropylene Glycol Monomethyl Ether 34590-94-8	TWA: 100 ppm TWA: 600 mg/m^3 STEL: 150 ppm STEL: 900 mg/m^3 Skin
Diacetone alcohol 123-42-2	TWA: 50 ppm TWA: 240 mg/m^3
Propylene glycol monomethyl ether 107-98-2	TWA: 100 ppm TWA: 360 mg/m^3 STEL: 150 ppm STEL: 540 mg/m^3
2-Butoxyethanol 111-76-2	TWA: 25 ppm TWA: 120 mg/m^3 TWA: 50 ppm TWA: 240 mg/m^3 Skin

Component	Ontario TWAEV
Dipropylene Glycol Monomethyl Ether	TWA: 100 ppm

34590-94-8	STEL: 150 ppm Skin
Diacetone alcohol 123-42-2	TWA: 50 ppm TWA: 240 mg/m³ STEL: 75 ppm STEL: 360 mg/m³
Propylene glycol monomethyl ether 107-98-2	TWA: 100 ppm STEL: 150 ppm
2-Butoxyethanol 111-76-2	TWA: 20 ppm

Component	Mexico OEL (TWA)
Dipropylene Glycol Monomethyl Ether 34590-94-8	TWA/LMPE-PPT: 100 ppm TWA/LMPE-PPT: 60 mg/m³ STEL/LMPE-CT: 150 ppm STEL/LMPE-CT: 900 mg/m³
Diacetone alcohol 123-42-2	TWA/LMPE-PPT: 50 ppm TWA/LMPE-PPT: 240 mg/m³ STEL/LMPE-CT: 75 ppm STEL/LMPE-CT: 360 mg/m³
2-Butoxyethanol 111-76-2	TWA/LMPE-PPT: 26 ppm TWA/LMPE-PPT: 120 mg/m³ STEL/LMPE-CT: 75 ppm STEL/LMPE-CT: 360 mg/m³

Appropriate engineering controls

Engineering Measures Provide a good standard of general ventilation. Natural ventilation is from doors, windows etc. Controlled ventilation means air is supplied or removed by a powered fan. Users are advised to consider national Occupational Exposure Limits or other equivalent values. In case of insufficient ventilation, wear suitable respiratory equipment.

Individual protection measures, such as personal protective equipment

Eye/face Protection Wear safety glasses with side shields (or goggles). If splashes are likely to occur:. Wear suitable face shield. Ensure that eyewash stations and safety showers are close to the workstation location.

Skin Protection Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory Protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Wash hands before eating, drinking or smoking. Wash contaminated clothing before reuse. Avoid contact with eyes, skin and clothing. Wear suitable gloves and eye/face protection. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	**Appearance**	Colored Liquid
Odor	Characteristic	**Odor Threshold**	No information available

Property	**Values**	**Remarks • Method**
pH		No data available
Melting point/freezing point		No data available
Boiling point/Boiling Range	> 149 °C / 300 °F	
Flash Point	52 °C / 125 °F	Setaflash closed cup
Evaporation rate		No data available
Flammability Limit in Air		
Upper flammability limit		No data available
Lower flammability limit		No data available

Vapor Pressure		No data available
Vapor Density		No data available
Specific Gravity	1.09	
Water Solubility		No data available
Solubility in other solvents		No data available
Partition coefficient: n-octanol/water		No data available
Autoignition Temperature		No data available
Decomposition temperature		No data available
Kinematic viscosity		No data available
Dynamic viscosity		No data available

Explosive Properties	No data available
Oxidizing Properties	No data available

Other Information

Photochemically Reactive	No
Weight Per Gallon (lbs/gal)	9.08

VOC by weight % (less water)	VOC by volume % (less water)	VOC lbs/gal (less water)	VOC grams/liter (less water)
36.27	36.92	3.3	395.15

10. STABILITY AND REACTIVITY

Reactivity
No information available.

Chemical stability
Stable under normal conditions.

Possibility of Hazardous Reactions
None under normal processing.

Conditions to avoid
Keep away from open flames, hot surfaces and sources of ignition.

Incompatible materials
Strong acids. Strong bases. Strong oxidizing agents. Reducing agent.

Hazardous Decomposition Products
Thermal decomposition can lead to release of irritating gases and vapors. Carbon dioxide (CO2). Carbon monoxide.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	There is no data for this product.
Eye Contact	There is no data for this product.
Skin Contact	There is no data for this product.
Ingestion	There is no data for this product.

Component	Oral LD50
Dipropylene Glycol Monomethyl Ether 34590-94-8	5230 mg/kg (Rat)
Diacetone alcohol 123-42-2	4 g/kg (Rat)
Propylene glycol monomethyl ether 107-98-2	5200 mg/kg (Rat)
2-Butoxyethanol 111-76-2	470 mg/kg (Rat)

Component	LD50 Dermal

Dipropylene Glycol Monomethyl Ether 34590-94-8	9500 mg/kg (Rabbit)
Diacetone alcohol 123-42-2	13500 mg/kg (Rabbit)
Propylene glycol monomethyl ether 107-98-2	13000 mg/kg (Rabbit)
2-Butoxyethanol 111-76-2	2270 mg/kg (Rat) 220 mg/kg (Rabbit)

Component	Inhalation LC50
Propylene glycol monomethyl ether 107-98-2	54.6 mg/L (Rat) 4 h >24 mg/L (Rat) 1 h
2-Butoxyethanol 111-76-2	2.21 mg/L (Rat) 4 h 450 ppm (Rat) 4 h

Information on toxicological effects

Symptoms There is no data for this product.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation There is no data for this product.
Eye damage/irritation There is no data for this product.
Irritation There is no data for this product.
Corrosivity There is no data for this product.
Sensitisation There is no data for this product.
Mutagenic Effects There is no data for this product.
Reproductive Effects There is no data for this product.
STOT - single exposure There is no data for this product.
STOT - repeated exposure There is no data for this product.
Chronic Toxicity There is no data for this product
Aspiration hazard There is no data for this product.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component	ACGIH
2-Butoxyethanol 111-76-2	A3

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 8,101.00 mg/kg
ATEmix (dermal) 18,547.00 mg/kg mg/l
ATEmix (inhalation-dust/mist) 79.80 mg/l
ATEmix (inhalation-vapor) 431.00 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity
None known

0% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Component	Fish
Dipropylene Glycol Monomethyl Ether 34590-94-8	96h LC50 Pimephales promelas: >10000 mg/L [static]
Diacetone alcohol 123-42-2	96h LC50 Lepomis macrochirus: 420 mg/L 96h LC50 Lepomis macrochirus: 420 mg/L [static]
Propylene glycol monomethyl ether	96h LC50 Leuciscus idus: 4600 - 10000 mg/L [static]

107-98-2	96h LC50 Pimephales promelas: 20.8 g/L [static]
2-Butoxyethanol 111-76-2	96h LC50 Lepomis macrochirus: 1490 mg/L [static] 96h LC50 Lepomis macrochirus: 2950 mg/L

Component	Crustacea
Dipropylene Glycol Monomethyl Ether 34590-94-8	48h LC50 Daphnia magna: 1919 mg/L
Diacetone alcohol 123-42-2	24h EC50 Daphnia magna: 8750 mg/L
Propylene glycol monomethyl ether 107-98-2	48h EC50 Daphnia magna: 23300 mg/L
2-Butoxyethanol 111-76-2	24h EC50 Daphnia magna: 1698 - 1940 mg/L 48h EC50 Daphnia magna: >1000 mg/L

Persistence and Degradability
No information available.

Bioaccumulation
No information available.

Component	Partition coefficient
Dipropylene Glycol Monomethyl Ether 34590-94-8	-0.064
Diacetone alcohol 123-42-2	1.03
Propylene glycol monomethyl ether 107-98-2	-0.437
2-Butoxyethanol 111-76-2	0.81

Other adverse effects
No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste Disposal Methods Contain and dispose of waste according to local regulations.

Contaminated Packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

DOT In the U.S. and Canada, this material may be reclassified as a combustible liquid and is not regulated, via surface transportation, in containers less than 119 gallons or 450 liters [per 49 CFR 173.150 (f)] [per Transportation of Dangerous Goods Regulations/Clear Language Part 1.33].

UN/ID no. UN1210
Proper Shipping Name Printing Ink
Hazard Class 3
Packing Group III

ICAO / IATA / IMDG / IMO

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15. REGULATORY INFORMATION

International Inventories

All components are listed on the TSCA Inventory. For further information, please contact:. Supplier (manufacturer/importer/downstream user/distributor).

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Component	CAS-No	Weight %	SARA 313 - Threshold Values
2-Butoxyethanol	111-76-2	1 - 5	1.0

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

U.S. State Regulations

Component	Massachusetts Right To Know
Dipropylene Glycol Monomethyl Ether 34590-94-8	X
Diacetone alcohol 123-42-2	X
Propylene glycol monomethyl ether 107-98-2	X
2-Butoxyethanol 111-76-2	X

Component	Minnesota Right To Know
Dipropylene Glycol Monomethyl Ether 34590-94-8	X
Diacetone alcohol 123-42-2	X
Propylene glycol monomethyl ether 107-98-2	X
2-Butoxyethanol 111-76-2	X

Component	New Jersey Right To Know
Dipropylene Glycol Monomethyl Ether 34590-94-8	X
Diacetone alcohol 123-42-2	X
Propylene glycol monomethyl ether 107-98-2	X
2-Butoxyethanol 111-76-2	X

Component	Pennsylvania Right To Know
Dipropylene Glycol Monomethyl Ether 34590-94-8	X
Diacetone alcohol 123-42-2	X
Propylene glycol monomethyl ether 107-98-2	X
2-Butoxyethanol 111-76-2	X

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth, or any other reproductive defects

Canada

Component	NPRI - National Pollutant Release Inventory
Dipropylene Glycol Monomethyl Ether 34590-94-8	Part 4 Substance as set out in Section 65 of the List of Toxic Substances in Schedule 1 of the Canadian Environmental Protection Act, 1999
Diacetone alcohol 123-42-2	Part 4 Substance as set out in Section 65 of the List of Toxic Substances in Schedule 1 of the Canadian Environmental Protection Act, 1999
Propylene glycol monomethyl ether 107-98-2	Part 4 Substance as set out in Section 65 of the List of Toxic Substances in Schedule 1 of the Canadian Environmental Protection Act, 1999
2-Butoxyethanol 111-76-2	Part 1, Group A Substance Part 5, Individual Substances Part 4 Substance as set out in Section 65 of the List of Toxic Substances in Schedule 1 of the Canadian Environmental Protection Act, 1999

16. OTHER INFORMATION

HMIS:	Health	Flammability	Reactivity	Personal Protection
	2 *	2	0	X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend - Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value

ACGIH: (American Conference of Governmental Industrial Hygienists)
A1 - Known Human Carcinogen
A2 - Suspected Human Carcinogen
A3 - Animal Carcinogen
IARC: (International Agency for Research on Cancer)
Group 1 - Carcinogenic to Humans
Group 2A - Probably Carcinogenic to Humans
Group 2B - Possibly Carcinogenic to Humans
NTP: (National Toxicity Program)
Known - Known Carcinogen
Reasonably Anticipated to be a Human Carcinogen
OSHA: (Occupational Safety & Health Administration)
X - Present

Revision Date May-31-2015

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of MSDS