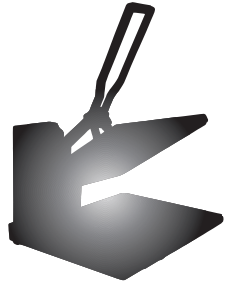


# Specialty Materials™

THE BEST GARMENT DECORATION PRODUCTS



**LOVE** what you **PRESS!**



## ThermoFlex® PLUS

	White - PLS-9100		Royal Blue - PLS-9522		Vanilla Cream - PLS-9729
	Storm Grey - PLS-9150		Teal - PLS-9540		Chocolate Brown - PLS-9789
	Black - PLS-9236		Ice Blue - PLS-9547		Antique Silver - PLS-9834 *
	Red - PLS-9301		Pale Blue PLS-9550		Old Gold - PLS-9843 *
	Dusty Rose - PLS-9305		Sky Blue - PLS-9562		Metal Flake White - PLS-9848 *
	Medium Pink - PLS-9307		Sapphire - PLS-9564		Metal Flake Titanium - PLS-9850 *
	Rosa PLS-9308		Ocean Blue PLS-9563		Metal Flake Silver - PLS-9858 *
	Hot Pink - PLS-9310		Medium Blue PLS-9565		Metal Flake Gold - PLS-9868 *
	Crimson - PLS-9312		Columbia Blue - PLS-9576*		Metal Flake Red - PLS-9878 *
	Flame Red - PLS-9315		Lilac - PLS-9577		Metal Flake Bright Pink PLS-9880
	Orange - PLS-9333		Lavender - PLS-9581		Metal Flake Blue - PLS-9888 *
	Tangerine - PLS-9335		Royal Purple - PLS-9584		Metal Flake Green - PLS-9898 *
	Texas Orange - PLS-9340		Wine - PLS-9587		Neon Pink - PLS-9910 *
	Maroon - PLS-9350		Aqua Green - PLS-9601		Neon Yellow - PLS-9920 *
	Violet PLS-9360		Lime PLS-9610		Neon Orange - PLS-9930 *
	Athletic Gold - PLS-9426		Mint Green - PLS-9613		Neon Deep Orange PLS-9935*
	Medium Yellow - PLS-9450		Bright Green PLS-9620		Neon Green - PLS-9940 *
	Vegas Gold - PLS-9460		Apple Green - PLS-9625		Glossy White - PLS-9100G
	Ochre - PLS-9465		Emerald Green PLS-9630		Glossy Black - PLS-9236G
	Lemon Yellow - PLS-9472		Kelly Green - PLS-9633		Glossy Red - PLS-9301G
	Navy Blue - PLS-9513		Olive Drab - PLS-9669		Glossy Pink - PLS-9309G
	Bright Blue PLS-9520		Forest Green - PLS-9676		Glossy Yellow - PLS-9470G
					Glossy Gold - PLS-9843G

\* Starred colors cannot be layered beneath another product

Technical Support: Toll Free: 877-437-8556 | [SpecialtyMaterials.com](http://SpecialtyMaterials.com)

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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# ThermoFlex<sup>®</sup> PLUS

**The most trusted name in the industry!**

- Widest color selection in the industry, including special sport team colors and neons
- Durable, weeds easily, and has a soft hand and strong grip
- Pressure-sensitive carrier enables easy weeding and repositioning
- If applied correctly, Plus will outlast the life of the garment

## Application Instructions

Adheres to Cotton, Uncoated Polyester, Cotton/Polyester, Polyester/Acrylic



45° Blade



Cut this material in mirror image



330°F - 335°F



Medium to firm, even pressure



17 - 20 seconds



Peel warm. For Neons and Columbia Blue  
Peel cold. Repress with Teflon for 2 seconds.



Wash warm, tumble dry normal. Suitable for dry-cleaning.

**No nylon. Be advised that dye migration has occurred with low energy dyes in polyester and poly-blend fabrics.**

### \*Instructions for application to moisture-wicking materials:

Damp a cloth with rubbing alcohol (isopropyl alcohol), then rub it into the area on the garment you want to apply your design. Allow it to dry and apply your material. This will allow better adhesion to the garment.

### \*Instructions for application to dazzle cloth & shiny polyester fabrics:

We highly recommend that you TEST prior to doing large runs. Coated polyester can routinely cause adhesion issues.

### \*Starred colors cannot be layered beneath another product



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