# AQUARIUS WATERBASED



## ZODIAC ECOCENTRIC INKS

#### PRODUCT INFORMATION BULLETIN

## Aquarius™ Additives

#### **RECOMMENDED PARAMETERS**



#### **Fabric Types**

100% Cotton, blends or synthetic fabrics.

## Mesh



Count: N/A Tension: N/A

#### Squeegee



N/A Profile: N/A Stroke: N/A Angle: N/A

#### Stencil



Water Resistant Emulsion Off Contact: N/A Emulsion Over Mesh: N/A

#### Flash & Cure



Flash: N/A Cure: N/A

#### **Pigment Loading**



Aquarius™ Additives

## Storage



Store in sealed containers 12 months from manufacture >40°F (5°C) <77°F(25°C)

#### Clean Up



Water & mild detergent

#### Health & Safety



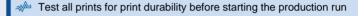
SDS: www.avient.com/resources/ safety-data-sheets or contact your local CSR

#### Range of additives designed to tailor an ink to individual requirements

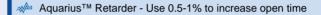
### **HIGHLIGHTS**

✓ Use our additives listed below to tailor our Aquarius™ inks to your individual requirements

#### **PRINTING TIPS**







Aquarius™ Thickener - Use 0.1-1% to increase viscosity

Aquarius™ Fixer - Use 1-5% to improve fixation or reduce cure temperature

Aquarius™ Softener - Use 1-5% to improve hand feel

### **COMPLIANCE**



We Visit www.avient.com/products/screen-printing-inks/zodiac-aquarius for more information

The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer

#### **PRECAUTIONS**



AVIENT SPECIALTY

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