

Thread

Isacord Polyester Thread



Isacord is the thread of choice for maximum productivity and the highest quality embroidery among the largest embroidery houses. At nearly twice the strength of rayon thread, Isacord is the smoothest running and most reliable thread produced. It has been engineered from the finest raw materials to provide just the right amount of elasticity to allow for high speed running without looping or puckering while virtually eliminating thread breaks.

Isacord is available in 345 colors on 5,000 and 1,000 meter mini-kingspools featuring a unique snap down base for clean and easy storage.

5000 Meters
 Black and White.....\$6.95
 Colors.....\$7.95

1000 Meters
 All Colors.....\$3.45

-Pre-made kits also available, call for pricing

Top 50 Colors



Isacord thread is available in **345 Colors**...Call Today for a Color Chart!

Thread

Yenmet Metallic Thread



Yenmet metallic thread is specifically designed for today's high speed industrial embroidery machines. It has been developed to run similar to regular embroidery threads at high production speeds without breaking, tangling or shredding. Unique construction consisting of a nylon core wrapped in a silve exterior which is dyed and then coated with a polyester film provides an incredibly smooth finish and vibrant color sheen. Available in gold, silver and a wide selection of popular colors on 5,000 meter kingspools and 1,000 meter mini-kingspools.

Within the Yenmet line are: Twilight, a special metallic thread and Pearlessence, a thread with a mother of pearl look. Yenmet metallic thread is specifically designed for today's high speed industrial embroidery machines. It has been developed to run similar to regular embroidery threads at high production speeds without breaking, tangling or shredding. Unique construction consisting of a nylon core wrapped in a silve exterior which is dyed and then coated with a polyester film provides an incredibly smooth finish and vibrant color sheen. Available in gold, silver and a wide selection of popular colors on 5,000 meter kingspools and 1,000 meter mini-kingspools.

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Yenmet Metallic	Yenmet Twilight	Yenmet Pearlessence
King 5000 Meters.....\$25.00	King 5000 Meters.....\$25.00	King 5000 Meters.....\$30.00
Mini 1000 Meters.....\$7.75	Mini 1000 Meters.....\$7.75	Mini 1000 Meters.....\$10.00



Sewing Recommendations with Metallic Threads

-Needles: DBx45 Nm 75/11, 80/12

-Machine Speed: 700 - 750 spm

-Thread Tension:

The thread tension for Yenmet should be set so the thread pulls through the guides with as little resistance as possible.

-Bobbin Thread:

The use of a well balanced bobbin thread is important when sewing with metallic threads. Rasant make a nice companion to Yenmet, but virtually any popular bobbin will work.

-Embroidery Design:

Stitches with less than 3mm in length should be avoided with Yenmet. Please check the embroidery design so the stitch density and stitch length fits to it.

Prices Subject to Change Without Notice